

# Berry Bros General Contractors, Inc.

## **Fusing Poly Pipe during Early Hours**

#### Reason For Change in Schedule:

Due to the affects of extreme summer heat on the poly pipe it sometimes becomes necessary to adjust the schedule to fuse poly during early hours to allow the poly pipe to cool enough to remove inner beads properly. When temperatures reach 90 degrees or above the HDPE crew will start operation every day at 4:00am and work until 2:00pm.

#### **Personnel Required:**

1 fusion operator and 1 Skid steer Operator and 3 guys making a total of 5 people. BBGCI Safety Personnel or Foreman will be on site.

#### Methods:

Berry Bros shall give Shell a minimum 48 Hour notice before changing schedule. Fusion machine will operate during the early hours for the required time to fuse the poly pipe for the Pipeline project, this schedule change is will last as long as daytime high temperature is 90 degrees or above.

### Mitigating the affects early hours duty:

Employees will report well rested and fit for duty. Personnel will be off duty a minimum of 10 hours prior to reporting for early hours work. Crews will not work over 12 hours in a day. All personnel shall be required to wear high visibility reflective vest. All employees will be provided clear safety glasses when not in cabs or trucks. BBGCI task specific JSEA will be utilized as well as having location sign-in sheet. In addition; Supervisors will ensure Work Permit is issued out even though our policy doesn't require this for fusing, but since the work will be performed well before daylight a permit will be required. Supervisors will also perform a tailgate session. In addition; shovels, light plant, flashlights, radios and first aid kit will be available. Provide snake chaps as needed and discuss snakes and animals as potential issues. Cutting HDPE with a chainsaw SHALL be limited to day light hours.