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SUBPART A - SCOPE

This standard applies to all occupational exposures to cadmium and cadmium compounds, in all forms, in all construction work where an employee may potentially be exposed to cadmium. Construction work is defined as work involving construction, alteration and/or repair, including but not limited to the following:



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- Wrecking, demolition or salvage of structures where cadmium or materials containing cadmium are present.
- Use of cadmium containing-paints and cutting, brazing, burning, grinding, or welding on surfaces that were painted with cadmium-containing paints.
- Construction, alteration, repair, maintenance, or renovation of structures, substrates, or portions thereof that contain cadmium, or materials containing cadmium.
- Cadmium welding; cutting and welding cadmium-plated steel; brazing or welding with cadmium alloys.
- Installation of products containing cadmium.
- Electrical grounding with cadmium welding, or electrical work using cadmiumcoated conduit.
- Maintaining or retrofitting cadmium-coated equipment.
- Cadmium contamination/emergency cleanup.
- Transportation, disposal, storage, or containment of cadmium or materials containing cadmium on the site or location at which construction activities are performed.

SUBPART B - DEFINITIONS

Action level (AL) - Is defined as an airborne concentration of cadmium of 2.5 micrograms per cubic meter of air (2.5 μ g/ m³), calculated as an 8-hour time-weighted average (TWA).

Authorized person - Any person authorized by BBGCI and required by work duties to be present in regulated areas or any person authorized by the OSH Act or regulations issued under it to be in regulated areas.

Competent person - In accordance with 29 CFR 1926.32(f), means a person designated by BBGCI to act on BBGCI's behalf who is capable of identifying existing and potential cadmium hazards in the workplace and the proper methods to control them in order to protect workers, and has the authority necessary to take prompt corrective measures to eliminate or control such hazards. The duties of a competent person include at least the following:

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- 1. Determining prior to the performance of work whether cadmium is present in the workplace.
- 2. Establishing, where necessary, regulated areas and assuring that access to and from those areas is limited to authorized employees; assuring the adequacy of any employee exposure monitoring required by this standard.
- 3. Assuring that all employees exposed to air cadmium levels above the PEL wear appropriate personal protective equipment and are trained in the use of appropriate methods of exposure control.
- 4. Assuring that proper hygiene facilities are provided and that workers are trained to use those facilities.
- 5. Assuring that the engineering controls required by this standard are implemented, maintained in proper operating condition, and functioning properly.

Employee exposure - Language referring to the air cadmium level to which an employee is exposed means the exposure to airborne cadmium that would occur if the employee were not using respiratory protective equipment.

Final medical determination – Is the written medical opinion of the employee's health status by the examining physician. If a multiple physician review or the alternative physician determination is invoked, it is the final, written medical finding, recommendation or determination that emerges from that process.

High-efficiency Particulate Air (HEPA) Filter is a filter capable of trapping and retaining at least 99.97 percent of mono-dispersed particles of 0.3 micrometers in diameter.

Regulated area - An area demarcated by BBGCI where an employee's exposure to airborne concentrations of cadmium exceeds, or can reasonably be expected to exceed the permissible exposure limit (PEL).

Permissible Exposure Limit (PEL) - BBGCI shall assure that no employee is exposed to an airborne concentration of cadmium in excess of five micrograms per cubic meter of air (5 μ g/ m³), calculated as an eight-hour time-weighted average exposure (TWA).



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SUBPART C - EXPOSURE MONITORING

General Monitoring

Prior to the performance of any construction work where employees may be potentially exposed to cadmium, BBGCI shall establish the applicability of this standard by determining whether cadmium is present in the workplace and whether there is the possibility that employee exposures will be at or above the action level. BBGCI shall designate a competent person who shall make this determination.

Investigation and material testing techniques shall be used, as appropriate, in the determination. The investigation shall include a review of relevant plans, past reports, material safety data sheets, and other available records, and consultations with the property owner and discussions with appropriate individuals and agencies.

Where cadmium has been determined to be present in the workplace, and it has been determined that there is a possibility the employee's exposure will be at or above the action level, the competent person shall identify employees potentially exposed to cadmium at or above the action level.

Determinations of employee exposure shall be made from breathing-zone air samples that reflect the monitored employee's regular, daily 8-hour TWA exposure to cadmium.

Eight-hour TWA exposures shall be determined for each employee on the basis of one or more personal breathing-zone air samples reflecting full shift exposure on each shift, for each job classification, in each work area. Where several employees perform the same job tasks, in the same job classification, on the same shift, in the same work area, and the length, duration, and level of cadmium exposures are similar, BBGCI may sample a representative fraction of the employees instead of all employees in order to meet this requirement. In representative sampling, BBGCI shall sample the employee(s) expected to have the highest cadmium exposures.



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Specific Monitoring

Except as provided for in this section, where a determination conducted under this section shows the possibility of employee exposure to cadmium at or above the action level, BBGCI shall conduct exposure monitoring as soon as practicable that is representative of the exposure for each employee in the workplace who is or may be exposed to cadmium at or above the action level.

In addition, if the employee periodically performs tasks that may expose the employee to a higher concentration of air-borne cadmium, the employee shall be monitored while performing those tasks.

Where BBGCI has objective data, as defined in of this section, demonstrating that employee exposure to cadmium will not exceed airborne concentrations at or above the action level under the expected conditions of processing, use, or handling, BBGCI may rely upon such data instead of implementing initial monitoring.

Where a determination conducted under this section is made that a potentially exposed employee is not exposed to airborne concentrations of cadmium at or above the action level, BBGCI shall make a written record of such determination.

The record shall include at least the monitoring data developed under this section, where applicable, and shall also include the date of determination, and the name and social security number of each employee.

Monitoring Frequency (periodic monitoring)

If the initial monitoring or periodic monitoring reveals employee exposures to be at or above the action level, BBGCI shall monitor at a frequency and pattern needed to assure that the monitoring results reflect with reasonable accuracy the employee's typical exposure levels, given the variability in the tasks performed, work practices, and environmental conditions on the job site, and to assure the adequacy of respiratory selection and the effectiveness of engineering and work practice controls.

If the initial monitoring or the periodic monitoring indicates that employee exposures are below the action level and that result is confirmed by the results of another monitoring taken at least seven days later, BBGCI may discontinue the



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monitoring for those employees whose exposures are represented by such monitoring.

Additional Monitoring

BBGCI also shall institute the exposure monitoring required under this section whenever there has been a change in the raw materials, equipment, personnel, work practices, or finished products that may result in additional employees being exposed to cadmium at or above the action level or in employees already exposed to cadmium at or above the action level being exposed above the PEL, or whenever BBGCI or competent person has any reason to suspect that any other change might result in such further exposure.

Employee Notification of Monitoring Results

No later than five working days after the receipt of the results of any monitoring performed under this section, BBGCI shall notify each affected employee individually in writing of the results. In addition, within the same time period, the Company shall post the results of the exposure monitoring in an appropriate location that is accessible to all affected employees.

Wherever monitoring results indicate that employee exposure exceeds the PEL, the Company shall include in the written notice a statement that the PEL has been exceeded and a description of the corrective action (either engineering or work practice controls) being taken by BBGCI to reduce employee exposure to or below the PEL. Rotation of employees is not an acceptable means of compliance.

Accuracy of Measurement

BBGCI shall use a method of monitoring and analysis that has an accuracy of not less than plus or minus 25 percent (\pm 25%), with a confidence level of 95 percent, for airborne concentrations of cadmium at or above the action level and the permissible exposure limit.



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SUBPART D - REGULATED AREAS

Establishment- BBGCI shall establish a regulated area wherever an employee's exposure to airborne concentrations of cadmium is, or can reasonably be expected to be in excess of the permissible exposure limit (PEL).

Demarcation- Regulated areas shall be demarcated from the rest of the workplace in any manner that adequately establishes and alerts employees of the boundaries of the regulated area, including employees who are or may be incidentally in the regulated areas, and that protects persons outside the area from exposure to airborne concentrations of cadmium in excess of the PEL.

Access- Access to regulated areas shall be limited to authorized persons.

Provision of respirators- Each person entering a regulated area shall be supplied with and required to use a respirator.

Prohibited activities - BBGCI shall assure that employees do not eat, drink, smoke, chew tobacco or gum, or apply cosmetics in regulated areas, or carry the products associated with any of these activities into regulated areas or store such products in those areas.

SUBPART E - METHODS OF COMPLIANCE

Compliance Hierarchy

- BBGCI shall implement engineering and work practice controls to reduce and maintain employee exposure to cadmium at or below the PEL, except to the extent that BBGCI can demonstrate that such controls are not feasible.
- The requirement to implement engineering controls to achieve the PEL does not apply where BBGCI demonstrates the following:
 - o The employee is only intermittently exposed; and
 - The employee is not exposed above the PEL on 30 or more days per year (12 consecutive months).



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- Wherever engineering and work practice controls are not sufficient to reduce employee exposure to or below the PEL, BBGCI nonetheless shall implement such controls to reduce exposures to the lowest levels achievable. BBGCI shall supplement such controls with respiratory protection that complies with the requirements of this section and the PEL.
- BBGCI shall not use employee rotation as a method of compliance.

Specific Operations

Abrasive blasting on cadmium or cadmium-containing materials shall be conducted in a manner that will provide adequate protection.

Heating cadmium and cadmium containing materials. Welding, cutting, and other forms of heating of cadmium or cadmium containing materials shall be conducted in accordance with the requirements of 29 CFR 1926.353 and 29 CFR 1926.354, where applicable.

Prohibitions

High speed abrasive disc saws and similar abrasive power equipment shall not be used for work on cadmium or cadmium containing materials unless they are equipped with appropriate engineering controls to minimize emissions, if the exposure levels are above the PEL.

Materials containing cadmium shall not be applied by spray methods, if exposures are above the PEL, unless employees are protected with supplied-air respirators with full face piece, hood, helmet, suit, operated in positive pressure mode and measures are instituted to limit over-spray and prevent contamination of adjacent areas.

SUBPART F - MECHANICAL VENTILATION

When ventilation is used to control exposure, measurements that demonstrate the effectiveness of the system in controlling exposure, such as capture velocity, duct velocity, or static pressure shall be made as necessary to maintain its effectiveness.



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Measurements of the system's effectiveness in controlling exposure shall be made as necessary within five working days of any change in production, process, or control that might result in a significant increase in employee exposure to cadmium.

Recirculation of air. If air from exhaust ventilation is re-circulated into the workplace, the system shall have a high efficiency filter and be monitored to assure effectiveness.

Procedures shall be developed and implemented to minimize employee exposure to cadmium when maintenance of ventilation systems and changing of filters is being conducted.

SUBPART G - COMPLIANCE PROGRAM

- Where employee exposure to cadmium exceeds the PEL and BBGCI is required to implement controls to comply with the PEL, prior to the commencement of the job, BBGCI shall establish and implement a written compliance program to reduce employee exposure to or below the PEL. To the extent that engineering and work practice controls cannot reduce exposures to or below the PEL, BBGCI shall include in the written compliance program the use of appropriate respiratory protection to achieve compliance with the PEL.
- The written compliance program shall be reviewed at least annually and updated as often and as promptly as necessary to reflect significant changes in BBGCI's compliance status or significant changes in the lowest air cadmium level that is technologically feasible.
- A competent person shall review the comprehensive compliance program initially and after each change.
- Written compliance programs shall be provided upon request for examination by affected employees, and designated employee representatives.



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SUBPART H - RESPIRATOR PROTECTION

General

Where respirators are required by this section, BBGCI shall provide them at no cost to the employee and shall assure that they are used in compliance with the requirements of this section. Respirators shall be used in the following circumstances:

- Where exposure levels exceed the PEL, during the time period necessary to install or implement feasible engineering and work practice controls.
- In those maintenance and repair activities and during those brief or intermittent operations where exposures exceed the PEL and engineering and work practice controls are not feasible, or are not required.
- In regulated areas.
- Where BBGCI has implemented all feasible engineering and work practice controls and such controls are not sufficient to reduce exposures to or below the PEL.
- In emergencies.
- Wherever an employee who is exposed to cadmium at or above the action level requests a respirator.
- Wherever an employee is exposed to cadmium above the PEL and engineering controls are not required under this section.

Respirator selection

Where respirators are required under this section, BBGCI shall select and provide the appropriate respirator as specified in Table 1. BBGCI shall select respirators from among those jointly approved as acceptable protection against cadmium dust, fume, and mist by the Mine Safety and Health Administration (MSHA) and by the National Institute for Occupational Safety and Health (NIOSH) under the provisions of 30 CFR part 11.



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Table 1 – RESPIRATORY PROTECTION FOR CADMIUM

Airborne Concentration or Condition of Use	Required Respirator Type
10 x or less	A half mask, air-purifying respirator equipped with a HEPA filter.
25 x or less	A powered air-purifying respirator ("PAPR") with a loose-fitting hood or helmet equipped with a HEPA filter, or a supplied-air respirator with a loose-fitting hood or helmet face-piece operated in the continuous flow mode.
50 x or less	A full face-piece air-purifying respirator equipped with a HEPA filter, or a powered air-purifying respirator with a tight-fitting half mask equipped with a HEPA filter, or a supplied air respirator with a tight-fitting half mask operated in the continuous flow mode.
250 x or less	A powered air-purifying respirator with a tight-fitting full face-piece equipped with a HEPA filter, or a supplied-air respirator with a tight-fitting full face-piece operated in the continuous flow mode.
1000 x or less	A supplied-air respirator with half mask or full face-piece operated in the pressure demand or other positive pressure mode.
>1000 x or unknown concentrations	A self-contained breathing apparatus with a full face-piece operated in the pressure demand or other positive pressure mode, or a supplied-air respirator with a full face-piece operated in the pressure demand or other positive pressure mode and equipped with an auxiliary escape type self-contained breathing apparatus operated in the pressure demand mode.
Fire fighting	A self-contained breathing apparatus with full face-piece operated in the pressure demand or other positive pressure mode.



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- 1. Concentrations expressed as multiple of the PEL.
- 2. Respirators assigned for higher environmental concentrations may be used at lower exposure levels. Quantitative fit testing is required for all tight-fitting air purifying respirators where airborne concentration of cadmium exceeds 10 times the TWA PEL (10x5 μ g/ m³ =50 μ g/ m³). A full face-piece respirator is required when eye irritation is experienced.
- 3. HEPA means High-efficiency Particulate Air.
- 4. Fit testing, qualitative or quantitative, is required.

Respirator selection-(continued)

- BBGCI shall provide a powered, air-purifying respirator (PAPR) in lieu of a negative pressure respirator wherever:
 - o An employee entitled to a respirator chooses to use this type of respirator.
 - This respirator will provide adequate protection to the employee.

SUBPART I - RESPIRATOR PROGRAM

- **1.** Where respiratory protection is required, BBGCI shall institute a respirator protection program in accordance with 29 CFR 1910.134.
- 2. BBGCI shall permit each employee who is required to use an air purifying respirator to leave the regulated area to change the filter elements or replace the respirator whenever an increase in breathing resistance is detected and shall maintain an adequate supply of filter elements for this purpose.
- 3. BBGCI shall also permit each employee who is required to wear a respirator to leave the regulated area to wash his or her face and the respirator face piece whenever necessary to prevent skin irritation associated with respirator use.
- 4. If an employee exhibits difficulty in breathing while wearing a respirator during a fit test or during use, BBGCI shall make available to the employee a medical examination in accordance with this section to determine if the employee can wear a respirator while performing the required duties.
- 5. No employee shall be assigned a task requiring the use of a respirator if, based upon his or her most recent examination, an examining physician determines



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that the employee will be unable to continue to function normally while wearing a respirator. If the physician determines the employee must be limited in, or removed from his or her current job because of the employee's inability to wear a respirator, the limitation or removal shall be in accordance with this section.

Respirator Fit Testing

- 1. BBGCI shall assure that the respirator issued to the employee is fitted properly and exhibits the least possible face-piece leakage.
- 2. For each employee wearing a tight-fitting, air purifying respirator (either negative or positive pressure) who is exposed to airborne concentrations of cadmium that do not exceed 10 times the PEL ($10 \times 5 \mu g/m^3 = 50 \mu g/m^3$), BBGCI shall perform either quantitative or qualitative fit testing at the time of initial fitting and at least annually thereafter. If quantitative fit testing is used for a negative pressure respirator, a fit factor that is at least 10 times the protection factor for that class of respirators (Table 1 of this section) shall be achieved at testing.
- 3. For each employee wearing a tight-fitting air purifying respirator (either negative or positive pressure) who is exposed to airborne concentrations of cadmium that exceed 10 times the PEL ($10 \times 5 \mu g/m^3 = 50 \mu g/m^3$), BBGCI shall perform quantitative fit testing at the time of initial fitting and at least annually thereafter. For negative-pressure respirators, a fit factor that is at least ten times the protection factor for that class of respirators (Table 1 of this section) shall be achieved during quantitative fit testing.
- 4. For each employee wearing a tight-fitting, supplied-air respirator or self-contained breathing apparatus, BBGCI shall perform quantitative fit testing at the time of initial fitting and at least annually thereafter. This shall be accomplished by fit testing an air purifying respirator of identical type face-piece, make, model, and size as the sup-plied air respirator or self-contained breathing apparatus that is equipped with HEPA filters and tested as a surrogate (substitute) in the negative pressure mode. A fit factor that is at least 10 times the protection factor for that class of respirators (Table 1 of this section) shall be achieved during quantitative fit testing. A supplied-air respirator or self-contained breathing apparatus with the same type face-piece make, model, and size as the air purifying respirator with which the employee passed the quantitative fit test may then be used by



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that employee up to the protection factor listed in Table 1 of this section for that class of respirators.

5. Fit testing shall be conducted in accordance with guidelines set forth in BBGCI's Respiratory Protection P&P.

SUBPART J - EMERGENCY SITUATIONS

BBGCI shall develop and implement a written plan for dealing with emergency situations involving substantial releases of airborne cadmium. The plan shall include provisions for the use of appropriate respirators and personal protective equipment. In addition, employees not essential to correcting the emergency situation shall be restricted from the area and normal operations halted in that area until the emergency is abated.

SUBPART K - PROTECTIVE WORK CLOTHING AND EQUIPMENT

Provision and Use

If an employee is exposed to airborne cadmium above the PEL or where skin or eye irritation is associated with cadmium exposure at any level, BBGCI shall provide at no cost to the employee, and assure that the employee uses, appropriate protective work clothing and equipment that prevents contamination of the employee and the employee's garments. Protective work clothing and equipment includes, but is not limited to:

- Coveralls or similar full-body work clothing.
- Gloves, head coverings, and boots or foot coverings.
- Face shields, vented goggles, or other appropriate protective equipment that complies with 29 CFR 1910.133.

Removal and Storage

BBGCI shall assure that employees remove all protective clothing and equipment contaminated with cadmium at the completion of the work shift and do so only in change rooms provided.



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BBGCI shall assure that no employee takes cadmium-contaminated protective clothing or equipment from the workplace, except for employees authorized to do so for purposes of laundering, cleaning, maintaining, or disposing of cadmium-contaminated protective clothing and equipment at an appropriate location or facility away from the workplace.

BBGCI shall assure that contaminated protective clothing and equipment, when removed for laundering, cleaning, maintenance, or disposal, is placed and stored in sealed, impermeable bags or other closed, impermeable containers that are designed to prevent dispersion of cadmium dust.

BBGCI shall assure that containers of contaminated protective clothing and equipment that are to be taken out of the change rooms or the workplace for laundering, cleaning, maintenance or disposal shall bear labels.

Cleaning, Replacement, and Disposal

BBGCI shall provide the protective clothing and equipment required by this section in a clean and dry condition as often as necessary to maintain its effectiveness, but in any event at least weekly. BBGCI is responsible for cleaning and laundering the protective clothing and equipment required by this paragraph to maintain its effectiveness and is also responsible for disposing of such clothing and equipment.

BBGCI also is responsible for repairing or replacing required protective clothing and equipment as needed to maintain its effectiveness. When rips or tears are detected while an employee is working they shall be immediately mended, or the work suit shall be immediately replaced.

BBGCI shall prohibit the removal of cadmium from protective clothing and equipment by blowing, shaking, or any other means that disperses cadmium into the air.

BBGCI shall assure that any laundering of contaminated clothing or cleaning of contaminated equipment in the workplace is done in a manner that prevents the release of airborne cadmium in excess of the permissible exposure limit prescribed in of this section.



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BBGCI shall inform any person who launders or cleans protective clothing or equipment contaminated with cadmium of the potentially harmful effects of exposure to cadmium, and that the clothing and equipment should be laundered or cleaned in a manner to effectively prevent the release of airborne cadmium in excess of the PEL.

SUBPART L - HYGIENE AREAS AND PRACTICES

General

For employees whose airborne exposure to cadmium is above the PEL, BBGCI shall provide clean change rooms, hand washing facilities, showers, and lunchroom facilities that comply with 29 CFR 1926.51.

Change rooms

BBGCI shall assure that change rooms are equipped with separate storage facilities for street clothes and for protective clothing and equipment, which are designed to prevent dispersion of cadmium and contamination of the employee's street clothes.

Showers and Hand Washing Facilities

- BBGCI shall assure that employees whose airborne exposure to cadmium is above the PEL shower during the end of the work shift.
- BBGCI shall assure that employees who are exposed to cadmium above the PEL wash their hands and faces prior to eating, drinking, smoking, chewing tobacco or gum, or applying cosmetics.

Lunchroom Facilities

 BBGCI shall assure that the lunchroom facilities are readily accessible to employees, that tables for eating are maintained free of cadmium, and that no employee in a lunchroom facility is exposed at any time to cadmium at or above a concentration of 2.5 μg/ m³.



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 BBGCI shall assure that employees do not enter lunchroom facilities with protective work clothing or equipment unless surface cadmium has been removed from the clothing and equipment by HEPA vacuuming or some other method that removes cadmium dust without dispersing it.

SUBPART M - HOUSEKEEPING

- All surfaces shall be maintained as free as practicable of accumulations of cadmium.
- All spills and sudden releases of material containing cadmium shall be cleaned up as soon as possible.
- Surfaces contaminated with cadmium shall, wherever possible, be cleaned by vacuuming or other methods that minimize the likelihood of cadmium becoming airborne.
- HEPA-filtered vacuuming equipment or equally effective filtration methods shall be used for vacuuming. The equipment shall be used and emptied in a manner that minimizes the reentry of cadmium into the workplace.
- Shoveling, dry or wet sweeping, and brushing may be used only where vacuuming or other methods that minimize the likelihood of cadmium becoming airborne have been tried and found not to be effective.
- Compressed air shall not be used to remove cadmium from any surface unless the compressed air is used in conjunction with a ventilation system designed to capture the dust cloud created by the compressed air.
- Waste, scrap, debris, bags, containers, personal protective equipment, and clothing contaminated with cadmium and consigned for disposal shall be collected and disposed of in sealed impermeable bags or other closed, impermeable containers. These bags and containers shall be labeled in accordance with this section.



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SUBPART N - MEDICAL SURVEILLANCE:

General

Currently exposed – BBGCI shall institute a medical surveillance program for all employees who are or may be exposed at or above the action level and all employees who perform the following tasks, operations or jobs:

- 1. Electrical grounding with cadmium welding;
- 2. Cutting, brazing, burning, grinding or welding on surfaces that were painted with cadmium-containing paints.
- 3. Electrical work using cadmium-coated conduit.
- 4. Use of cadmium containing paints.
- 5. Cutting and welding cadmium-plated steel.
- 6. Brazing or welding with cadmium alloys.
- 7. Fusing of reinforced steel by cadmium welding.
- 8. Maintaining or retrofitting cadmium-coated equipment.
- 9. Wrecking and demolition where cadmium is present.

A medical surveillance program will not be required if BBGCI demonstrates that the employee:

- Is not currently exposed by BBGCI to airborne concentrations of cadmium at or above the action level on 30 or more days per year (twelve consecutive months).
- Is not currently exposed by BBGCI in those tasks on 30 or more days per year (twelve consecutive months).

Previously Exposed

BBGCI shall also institute a medical surveillance program for all employees who might previously have been exposed to cadmium by BBGCI prior to the effective date of this standard in tasks specified under this section, unless BBGCI demonstrates that the employee did not in the years prior to the effective date of this section work in those tasks for BBGCI with exposure to cadmium for an aggregated total of more than 12 months.



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- 1. To determine an employee's fitness for using a respirator, BBGCI shall provide the limited medical examination specified in this section.
- BBGCI shall assure that all medical examinations and procedures required by this section are performed by or under the supervision of a licensed physician, who has read and is familiar with the health effects of cadmium exposure.
- 3. BBGCI shall provide the medical surveillance required by this section, including multiple physician review without cost to employees, and at a time and place that is reasonable and convenient to employees.
- 4. BBBGCI shall assure that the collecting and handling of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 micro-globulin in urine (□₂-M) taken from employees under this section is done in a manner that assures their reliability and that analysis of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 micro-globulin in urine (□₂-M) taken from employees under this section is performed in laboratories with demonstrated proficiency to perform the particular analysis.

Initial Examination

- For employees covered under the medical surveillance section, BBGCI shall provide an initial medical examination. The examination shall be provided to those employees within 30 days after initial assignment to a job with exposure to cadmium or no later than 90 days after the effective date of this section, whichever date is later.
- 2. The initial medical examination shall include:
 - a. A detailed medical and work history, with emphasis on: Past, present, and anticipated future exposure to cadmium; any history of renal, cardiovascular, respiratory, hematopoietic, reproductive, and/or musculoskeletal system dysfunction; current usage of medication with potential nephrotoxic side-effects; and smoking history and current status.
 - b. Biological monitoring that includes the following tests:



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- i. Cadmium in urine (CdU), standardized to grams of creatinine (g/Cr);
- ii. Beta-2 micro-globulin in urine (□2-M), standardized to grams of creatinine (g/Cr), with pH specified; and
- iii. Cadmium in blood (CdB), standardized to liters of whole blood (lwb).

Recent Examination

An initial examination is not required to be provided if adequate records show that the employee has been examined in accordance with the requirements of this section within the past 12 months. In that case, such records shall be maintained as part of the employee's medical record and the prior exam shall be treated as if it were an initial examination for the purposes of paragraphs (I)(3) and (4) of this section.

Actions Triggered by Initial Biological Monitoring.

- 1. If the results of the biological monitoring tests in the initial examination show the employee's CdU level to be at or below 3 μg/g Cr, □₂-M level to be at or below 300 μg/g Cr and CdB level to be at or below 5 μg/lwb, then:
 - a. For employees who are subject to medical surveillance of this section because of current or anticipated exposure to cadmium, BBGCI shall provide the minimum level of periodic medical surveillance.
 - b. For employees who are subject to medical surveillance under paragraph (I)(1)(i)(B) of this section because of prior but not current exposure, B&S shall provide biological monitoring for CdU, □2-M, and CdB one year after the initial biological monitoring and then BBGCI shall comply with the requirements of paragraph (I)(4)(vi) of this section.
- 2. For all employees who are subject to medical surveillance, if the results of the initial biological monitoring tests show the level of CdU to exceed 3 μ g/g Cr, the level of \square 2-M to be in excess of 300 μ g/g Cr, or the level of CdB to be in excess of 5 μ g/lwb, BBGCI shall:



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- a. Within two weeks after receipt of biological monitoring results, reassess the employee's occupational exposure to cadmium as follows:
 - i. Reassess the employee's work practices and personal hygiene.
 - ii. Reevaluate the employee's respirator use, if any, and the respirator program.
- b. Review the hygiene facilities.
 - i. Reevaluate the maintenance and effectiveness of the relevant engineering controls.
 - ii. Assess the employee's smoking history and status.
- 3. Within 30 days after the exposure reassessment, BBGCI will take reasonable steps to correct any deficiencies found in the reassessment that may be responsible for the employee's excess exposure to cadmium.
- 4. Within 90 days after receipt of biological monitoring results, provide a full medical examination to the employee. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the employee.

If the physician determines that medical removal is not necessary, then until the employee's CdU level falls to or below 3 μ g/g Cr, \square 2-M level falls to or below 300 μ g/g Cr and CdB level falls to or below 5 μ g/lwb, B&S shall:

Provide biological monitoring on a semi-annual basis.

Provide annual medical examinations.

For all employees if the results of the initial biological monitoring tests show the level of CdU to be in excess of 15 μ g/g Cr, or the level of CdB to be in excess of 15 μ g/lwb, or the level of \square 2-M to be in excess of 1,500 μ g/g Cr, BBGCI shall comply with the requirements of this section.

Within 90 days after receipt of biological monitoring results, BBGCI shall provide a full medical examination to the employee. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the employee. However, if the initial biological monitoring results and the biological



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monitoring results obtained during the medical examination both show that:

- CdU exceeds 15 μg/g Cr
- CdB exceeds 15 μg/lwb
- □₂-M exceeds 1500 μg/g Cr, and in addition CdU exceeds 3 μg/g Cr
- CdB exceeds 5 µg/liter of whole blood

Then the physician shall medically remove the employee from exposure to cadmium at or above the action level. If the second set of biological monitoring results obtained during the medical examination does not show that a mandatory removal trigger level has been exceeded, then the employee is not required to be removed by the mandatory provisions of this paragraph.

If the employee is not required to be removed by the mandatory provisions of this paragraph or by the physician's determination, then until the employee's CdU level falls to or below 3 μ g/g Cr, \square 2-M level falls to or below 300 μ g/g Cr and CdB level falls to or below 5 μ g/lwb, BBGCI shall:

- Periodically reassess the employee's occupational exposure to cadmium.
- Provide biological monitoring on a quarterly basis.
- Provide semiannual medical examinations.

For all employees to whom medical surveillance is provided, beginning on January 1, 1999, whenever the results of initial biological monitoring tests show the employee's CdU level to be in excess of 7 μ g/g Cr, or \square 2-M level to be in excess of 750 μ g/g Cr, or CdB level to be in excess of 10 μ g/lwb, the Company shall comply with the requirements of this program. Within 90 days after receipt of biological monitoring results, BBGCI shall provide a full medical examination to the employee in accordance with the requirements of paragraph (I) (4) (ii) of this section. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the employee. However, if the initial biological monitoring results and the biological monitoring results obtained during the medical examination both show that:



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- CdU exceeds 7 µg/g Cr
- CdB exceeds 10 μg/lwb
- —2-M exceeds 750 μg/g Cr, and in addition CdU exceeds 3 μg/g Cr or CdB exceeds 5 μg/liter of whole blood

Then the physician shall medically remove the employee from exposure to cadmium at or above the action level. If the second set of biological monitoring results obtained during the medical examination does not show that a mandatory removal trigger level has been exceeded, then the employee is not required to be removed by the mandatory provisions of this paragraph. If the employee is not required to be removed by the mandatory provisions of this paragraph or by the physician's determination, then until the employee's CdU level falls to or below 3 μ g/g Cr, \square 2-M level falls to or below 300 μ g/g Cr and CdB level falls to or below 5 μ g/lwb, B&S shall:

- Periodically reassess the employee's occupational exposure to cadmium.
- Provide biological monitoring on a quarterly basis.
- Provide semiannual medical examinations

Periodic Medical Surveillance

- 1. For each employee who is covered by medical surveillance because of current or anticipated exposure to cadmium, BBGCI shall provide at least the minimum level of periodic medical surveillance, which consists of periodic medical examinations and periodic biological monitoring. A periodic medical examination shall be provided within one year after the initial examination and thereafter at least biennially. Biological sampling shall be provided at least annually either as part of a periodic medical examination or separately as periodic biological monitoring.
- 2. The periodic medical examination shall include:
 - a. A detailed medical and work history, or update thereof, with emphasis on: Past, present and anticipated future exposure to cadmium; smoking history and current status; reproductive history; current use of medications with potential nephrotoxic side-effects; any history of renal,



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respiratory, cardiovascular, hematopoietic, and/or musculoskeletal system dysfunction; and as part of the medical and work history, for employees who wear respirators;

- b. A complete physical examination with emphasis on: blood pressure, the respiratory system, and the urinary system.
- c. A 14 inch by 17 inch, or a reasonably standard sized posterior-anterior chest X-ray (after the initial X-ray, the frequency of chest X-rays is to be determined by the examining physician).
- d. Pulmonary function tests, including forced vital capacity (FVC) and forced expiratory volume at 1 second (FEV1).
- e. Biological monitoring.
- f. Blood analysis, including blood urea nitrogen, complete blood count, and serum creatinine.
- 3. Urinalysis, including the determination of albumin, glucose, and total and low molecular weight proteins.
- 4. For males over 40 years old, prostate palpation, or other at least as effective diagnostic test(s).
- 5. Any additional tests or procedures deemed appropriate by the examining physician.
- 6. Periodic biological monitoring shall be provided if:
 - a. The results of periodic biological monitoring or the results of biological monitoring performed as part of the periodic medical examination show the level of the employee's CdU, □₂-M, or CdB to be in excess of the levels specified in this program. Beginning on January 1, 1999, in excess of the levels specified BBGCI shall take the appropriate actions.
- 7. For previously exposed employees:



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- a. If the employee's levels of CdU did not exceed 3 μ g/g Cr, CdB did not exceed 5 μ g/lwb, and \square 2-M did not exceed 300 μ g/g Cr in the initial biological monitoring tests, and if the results of the follow up biological monitoring required by the program show confirm the previous results, BBGCI may discontinue all periodic medical surveillance for that employee.
- b. If the initial biological monitoring results for CdU, CdB, or □2-M were in excess of the levels specified, but subsequent biological monitoring results show that the employee's CdU levels no longer exceed 3 μg/g Cr, CdB levels no longer exceed 5 μg/lwb, and □2-M levels no longer exceed 300 μg/g Cr, BBGCl shall provide biological monitoring for CdU, CdB, and □2-M one year after these most recent biological monitoring results. If the results of the follow up biological monitoring, confirm the previous results, BBGCl may discontinue all periodic medical surveillance for that employee.
- c. However, if the results of the follow up tests indicate that the level of the employee's CdU, □₂-M, or CdB exceeds these same levels, BBGCI is required to provide annual medical examinations until the results of biological monitoring are consistently below these levels or the examining physician determines in a written medical opinion that further medical surveillance is not required to protect the employee's health.
- d. A routine, biennial medical examination is not required to be provided if adequate medical records show that the employee has been examined within the past 12 months. In that case, such records shall be maintained by BBGCI as part of the employee's medical record, and the next routine, periodic medical examination shall be made available to the employee within two years of the previous examination.

ACTIONS TRIGGERED BY MEDICAL EXAMINATIONS

 If the results of a medical examination indicate any laboratory or clinical finding consistent with cadmium toxicity that does not require Company action, BBGCI shall take the following steps and continue to take them until the physician determines that they are no longer necessary.



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- a. Periodically reassess: The employee's work practices and personal hygiene; the employee's respirator use, if any; the employee's smoking history and status; the respiratory protection program; the hygiene facilities; the maintenance and effectiveness of the relevant engineering controls; and take all reasonable steps to correct the deficiencies found in the reassessment that may be responsible for the employee's excess exposure to cadmium.
- 2. Provide semi-annual medical reexaminations to evaluate the abnormal clinical sign(s) of cadmium toxicity until the results are normal or the employee is medically removed; and
- 3. Where the results of tests for total proteins in urine are abnormal, provide a more detailed medical evaluation of the toxic effects of cadmium on the employee's renal system.

EXAMINATION FOR RESPIRATOR USE

To determine an employee's fitness for respirator use, BBGCI shall provide a medical examination as specified in the Respiratory Protection Policy. This examination shall be provided prior to the employee's being assigned to a job that requires the use of a respirator or no later than 90 days after this section goes into effect, whichever date is later, to any employee without a medical examination within the preceding 12 months that satisfies the requirements of this paragraph.

- A detailed medical and work history, or update thereof, with emphasis on: past exposure to cadmium; smoking history and current status; any history of renal, cardiovascular, respiratory, hematopoietic, and/or musculo-skeletal system dysfunction; a description of the job for which the respirator is required.
- A blood pressure test.
- o Biological monitoring of the employee's levels of CdU, CdB and □2-M, unless such results already have been obtained within the twelve months.
- o Any other test or procedure that the examining physician deems appropriate.



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- After reviewing all the information obtained from the medical examination, the physician shall determine whether the employee is fit to wear a respirator.
- Whenever an employee has exhibited difficulty in breathing during a respirator fit test or during use of a respirator, BBGCI, as soon as possible, shall provide the employee with a periodic medical examination to determine the employee's fitness to wear a respirator.

Where the results of the examination are abnormal, medical limitation or prohibition of respirator use shall be considered. If the employee is allowed to wear a respirator, the employee's ability to continue to do so shall be periodically evaluated by a physician.

EMERGENCY EXAMINATIONS

In addition to the medical, BBGCI shall provide a medical examination as soon as possible to any employee who may have been acutely exposed to cadmium because of an emergency.

The examination shall include the requirements with emphasis on the respiratory system, other organ systems considered appropriate by the examining physician, and symptoms of acute overexposure.

TERMINATION OF EMPLOYMENT EXAMINATION

At termination of employment, BBGCI shall provide a medical examination, including a chest X-ray where necessary, to any employee to whom at any prior time BBGCI was required to provide medical surveillance under this program. However, if the last examination satisfied the requirements and was less than six months prior to the date of termination, no further examination is required unless otherwise specified.

In addition, if BBGCI has discontinued all periodic medical surveillance, no term-nation of employment medical examination is required.

Information Provided to the Physician

BBGCI shall provide the following information to the examining physician:



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- 1. A copy of this standard and appendices.
- 2. A description of the affected employee's former, current, and anticipated duties as they relate to the employee's occupational exposure to cadmium.
- 3. The employee's former, current, and anticipated future levels of occupational exposure to cadmium.
- 4. A description of any personal protective equipment, including respirators, used or to be used by the employee, including when and for how long the employee has used that equipment.
- 5. Where a hazard is present or is likely to be present from skin or eye contact with cadmium, the employer shall provide appropriate personal protective clothing and equipment at no cost to employees and shall ensure that employees use such clothing and equipment.
- 6. Relevant results of previous biological monitoring and medical examinations.

Physician's Written Medical Opinion.

- BBGCI shall promptly obtain a written, signed medical opinion from the examining physician for each medical examination performed on each employee. This written opinion shall contain:
- 2. The physician's diagnosis for the employee.
 - a. The physician's opinion as to whether the employee has any detected medical condition(s) that would place the employee at increased risk of material impairment to health from further exposure to cadmium, including any indications of potential cadmium toxicity.
- 3. The results of any biological or other testing or related evaluations that directly assess the employee's absorption of cadmium;



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- 4. Any recommended removal from, or limitation on the activities or duties of the employee or on the employee's use of personal protective equipment, such as respirators;
- 5. A statement that the physician has clearly and carefully explained to the employee the results of the medical examination, including all biological monitoring results and any medical conditions related to cadmium exposure that require further evaluation or treatment, and any limitation on the employee's diet or use of medications.
- 6. BBGCI shall promptly obtain a copy of the results of any biological monitoring provided by a Company to an employee independently of a medical examination in lieu of a written medical opinion, an explanation sheet explaining those results.
- 7. BBGCI shall instruct the physician not to reveal orally or in the written medical opinion given to BBGCI specific findings or diagnoses unrelated to occupational exposure to cadmium.

SUBPART O - MEDICAL REMOVAL PROTECTION (MRP)

General

BBGCI shall temporarily remove an employee from work where there is excess exposure to cadmium on each occasion that medical removal is required and on each occasion that a physician determines in a written medical opinion that the employee should be removed from such exposure. The physician's determination may be based on biological monitoring results, inability to wear a respirator, evidence of illness, other signs or symptoms of cadmium-related dysfunction or disease, or any other reason deemed medically sufficient by the physician.

BBGCI shall medically remove an employee regardless of whether at the time of removal a job is available into which the removed employee may be transferred.

Whenever an employee is medically removed, BBGCI shall transfer the removed employee to a job where the exposure to cadmium is within the permissible levels specified in that paragraph as soon as one becomes available.



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For any employee who is medically removed, BBGCI shall provide follow up medical examinations semi-annually until, in a written medical opinion, the examining physician determines that either the employee may be returned to his/her former job status or the employee must be permanently removed from excess cadmium exposure.

BBGCI may not return an employee who has been medically removed for any reason to his/her former job status until a physician determines in a written medical opinion that continued medical removal is no longer necessary to protect the employee's health.

Where an employee is found unfit to wear a respirator, BBGCI shall remove the employee from work where exposure to cadmium is above the PEL.

Where removal is based upon any reason other than the employee's inability to wear a respirator, BBGCI shall remove the employee from work where exposure to cadmium is at or above the action level.

- O No employee who was removed because his/her level of CdU, CdB and/or \square_2 -M exceeded the trigger levels may be returned to work with exposure to cadmium at or above the action level until the employee's levels of CdU fall to or below 3 μ g/g Cr, CdB fall to or below 5 μ g/lwb, and \square_2 -M fall to or below 300 μ g/g Cr.
- O However, when in the examining physician's opinion continued exposure to cadmium will not pose an increased risk to the employee's health and there are special circumstances that make continued medical removal an inappropriate remedy, the physician shall fully discuss these matters with the employee, and then in a written determination may return a worker to his/her former job status despite what would otherwise be unacceptably high biological monitoring results. Thereafter and until such time as the employee's biological monitoring results have decreased to levels where he/she could have been returned to his/her former job status, the returned employee shall continue medical surveillance as if he/she were still on medical removal. Until such time, the employee is no longer subject to mandatory medical removal. Subsequent questions regarding the employee's medical removal shall be decided solely by a final medical determination.



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 Where a Company, although not required, removes an employee from exposure to cadmium or otherwise places limitations on an employee due to the effects of cadmium exposure on the employee's medical condition, BBGCI shall provide the same medical removal protection benefits to the employee as would have been provided had the removal been required.

Medical Removal Protection Benefits

BBGCI shall provide a medical removal protection benefit to an employee for up to a maximum of 18 months and while the employee is temporarily medically removed.

For purposes of this section, the requirement that BBGCI provide medical removal protection benefits means that BBGCI shall maintain the total normal earnings, seniority, and all other employee rights and benefits of the removed employee, including the employee's right to his/her former job status, as if the employee had not been removed from the employee's job or otherwise medically limited.

Where, after 18 months on medical removal because of elevated biological monitoring results, the employee's monitoring results have not declined to a low enough level to permit the employee to be returned to his/her former job status:

BBGCI shall make available to the employee a medical examination in order to obtain a final medical determination as to whether the employee may be returned to his/her former job status or must be permanently removed from excess cadmium exposure.

BBGCI shall assure that the final medical determination indicates whether the employee may be returned to his/her former job status and what steps, if any, should be taken to protect the employee's health.

BBGCI may condition the provision of medical removal protection benefits upon the employee's participation in medical surveillance provided in accordance with this section.

SUBPART P - MULTIPLE PHYSICIAN REVIEW



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If BBGCI selects the initial physician to conduct any medical examination or consultation provided to an employee under this section, the employee may designate a second physician to:

Review any findings, determinations, or recommendations of the initial physician.

Conduct such examinations, consultations, and laboratory tests as the second physician deems necessary to facilitate this review.

o BBGCI shall promptly notify an employee of the right to seek a second medical opinion after each occasion that an initial physician provided by BBGCI conducts a medical examination or consultation pursuant to this section. BBGCI may condition its participation in, and payment for, multiple physician review upon the employee doing the following within fifteen (15) days after receipt of this notice, or receipt of the initial physician's written opinion, whichever is later:

Informing BBGCI that he or she intends to seek a medical opinion. Initiating steps to make an appointment with a second physician.

If the findings, determinations, or recommendations of the second physician differ from those of the initial physician, then BBGCI and the employee shall assure that efforts are made for the two physicians to resolve any disagreement.

If the two physicians have been unable to quickly resolve their disagreement, then BBGCI and the employee, through their respective physicians, shall designate a third physician to:

Review any findings, determinations, or recommendations of the other two physicians.

Conduct such examinations, consultations, laboratory tests, and discussions with the other two physicians as the third physician deems necessary to resolve the disagreement among them.

 BBGCI shall act consistently with the findings, determinations, and recommendations of the third physician, unless BBGCI and the employee reach an agreement that is consistent with the recommendations of at least one of the other two physicians.



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ALTERNATE PHYSICIAN DETERMINATION

BBGCI and an employee or designated employee representative may agree upon the use of any alternate form of physician determination in lieu of the multiple physician review provided by the program, so long as the alternative is expeditious and at least as protective of the employee.

SUBPART Q - REPORTING

In addition to other medical events that are required to be reported on the OSHA Form No. 300, BBGCI shall report any abnormal condition or disorder caused by occupational exposure to cadmium associated with employment as specified in the Reporting Guidelines for Occupational Injuries and Illnesses.

INFORMATION B&S MUST PROVIDE THE EMPLOYEE

- BBGCI shall provide a copy of the physician's written medical opinion to the examined employee within five working days after receipt thereof.
- BBGCI shall provide the employee with a copy of the employee's biological monitoring results and an explanation sheet explaining the results within five working days after receipt thereof.
- Within 30 days after a request by an employee, BBGCI shall provide the employee with the information BBGCI is required to provide the examining physician.

SUBPART R - COMMUNICATION OF CADMIUM HAZARDS

General

In communications concerning cadmium hazards, BBGCI shall comply with the requirements of OSHA's Hazard Communication Standard for the construction industry, 29 CFR 1926.59, including but not limited to the requirements concerning warning signs and labels, material safety data sheets (MSDS), and employee information and training. In addition, BBGCI shall comply with the following requirements:



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Warning Signs

Warning signs shall be provided and displayed in regulated areas. In addition, warning signs shall be posted at all approaches to regulated areas so that an employee may read the signs and take necessary protective steps before entering the area.

Warning signs required shall bear the following information:

DANGER CADMIUM

CANCER HAZARD CAN CAUSE LUNG AND KIDNEY DISEASE AUTHORIZED PERSONNEL ONLY RESPIRATORS REQUIRED IN THIS AREA

BBGCI shall assure that signs required by this paragraph are illuminated, cleaned, and maintained as necessary so that the legend is readily visible.

Warning Labels

Shipping and storage containers containing cadmium, cadmium compounds, or cadmium contaminated clothing, equipment, waste, scrap, or debris shall bear appropriate warning labels.

The warning labels shall include at least the following information:

DANGER CONTAINS CADMIUM

CANCER HAZARD AVOID CREATING DUST CAN CAUSE LUNG AND KIDNEY DISEASE

 Where feasible, installed cadmium products shall have a visible label or other indication that cadmium is present.



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MULTI-COMPANY WORKPLACE

• In a multi-Company workplace, a Company who produces, uses, or stores cadmium in a manner that may expose employees to cadmium shall notify all employees and contractors on site of the potential hazard in accordance with the Hazard Communication standard for construction, 29 CFR 1926.59.

SUBPART S - TRAINING

- BBGCI shall institute a training program for all employees who are potentially exposed to cadmium, assure employee participation in the program, and maintain a record of the contents of such program.
- Training shall be provided prior to or at the time of initial assignment to a job involving potential exposure to cadmium and at least annually thereafter.
- BBGCI shall make the training program understandable to the employee and shall assure that each employee is informed of the following:
 - o The health hazards associated with cadmium exposure;
 - The quantity, location, manner of use, release, and storage of cadmium in the workplace and the specific nature of operations that could result in exposure to cadmium, especially exposures above the PEL.

The engineering controls and work practices associated with the employee's job assignment.

The measures employees can take to protect themselves from exposure to cadmium, including modification of such habits as smoking and personal hygiene, and specific procedures the Company has implemented to protect employees from exposure to cadmium such as appropriate work practices, emergency procedures, and the provision of personal protective equipment.

The purpose, proper selection, fitting, proper use, and limitations of respirators and protective clothing.



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The purpose and a description of the medical surveillance program required by paragraph (I) of this section.

- The contents of this section and its appendices.
- o The employee's rights of access to records under §1926.33(g) (1) and (2).
- Additional access to information and training program and materials.
 - BBGCI shall make a copy of this section and its appendices readily available to all affected employees and shall provide a copy without cost if requested.
 - Upon request, BBGCI shall provide to the Assistant Secretary or the Director all materials relating to the employee information and the training program.

SUBPART T - RECORDKEEPING

Exposure Monitoring

- BBGCI shall establish and keep an accurate record of all air monitoring for cadmium in the workplace.
- This record shall include at least the following information:
 - The monitoring date, shift, duration, air volume, and results in terms of an 8-hour TWA of each sample taken, and if cadmium is not detected, the detection level.
 - The name, social security number, and job classification of all employees monitored and of all other employees whose exposures the monitoring result is intended to represent, including, where applicable, a description of how it was determined that the employee's monitoring result could be taken to represent other employee's exposures.
 - A description of the sampling and analytical methods used and evidence of their accuracy.



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The type of respiratory protective device, if any, worn by the monitored employee and by any other employee whose exposure the monitoring result is intended to represent.

A notation of any other conditions that might have affected the monitoring results.

- o Any exposure monitoring or objective data that were used and the levels.
- BBGCI shall maintain this record for at least thirty (30) years, in accordance with 29 CFR 1926.33.
- BBGCI shall also provide a copy of the results of an employee's air monitoring
 to an industry trade association and to the employee's union, if any, or, if either
 of such associations or unions do not exist, to another comparable organization
 that is competent to maintain such records and is reasonably accessible to
 BBGCI and employees in the industry.

Objective Data for Exemption from Requirement for Initial Monitoring

For purposes of this section, objective data are information demonstrating that a particular product or material containing cadmium or a specific process, operation, or activity involving cadmium cannot release dust or fumes in concentrations at or above the action level even under the worst-case release conditions. Objective data can be obtained from an industry-wide study or from laboratory product test results from manufacturers of cadmium-containing products or materials. The data BBGCI uses from an industry-wide survey must be obtained under workplace conditions closely resembling the processes, types of material, control methods, work practices and environmental conditions in BBGCI's current operations.

 BBGCI shall maintain the record for at least 30 years of the objective data relied upon.

Medical surveillance

- BBGCI shall establish and maintain an accurate record for each employee covered by medical surveillance.
- The record shall include at least the following information about the employee:



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- Name
- Social security number
- Description of duties

A copy of the physician's written opinions and of the explanation sheets for biological monitoring results.

A copy of the medical history, and the results of any physical examination and all test results that are required to be provided by this section, including biological tests, X-rays, pulmonary function tests, etc., or that have been obtained to further evaluate any condition that might be related to cadmium exposure.

The employee's medical symptoms that might be related to exposure to cadmium.

A copy of the information provided to the physician as required by paragraph (I) (9) of this section.

BBGCI shall assure that this record is maintained for the duration of employment plus thirty (30) years, in accordance with 29 CFR 1926.33 of this part.

At the employee's request, BBGCI shall promptly provide a copy of the employee's medical record, or update as appropriate, to a medical doctor or a union specified by the employee.

TRAINING

BBGCI shall certify that employees have been trained by preparing a certification record which includes the identity of the person trained, the signature of the person who conducted the training, and the date the training was completed. The certification records shall be prepared at the completion of training and shall be maintained on file for one (1) year beyond the date of training of that employee.

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- Except as otherwise provided, access to all records are required to be maintained in accordance with the provisions of 29 CFR 1926.33 of this part.
- Within 15 days after a request, BBGCI shall make an employee's medical records available for examination and copying to the subject employee, to designated representatives, to anyone having the specific written consent of the subject employee, and after the employee's death or incapacitation, to the employee's family members.

Transfer of Records

Whenever a Company ceases to do business and there is no successor Company or designated organization to receive and retain records for the prescribed period, BBGCI shall comply with the requirements concerning transfer of records set forth in 29 CFR 1926.33(h).

SUBPART U - OBSERVATION OF MONITORING

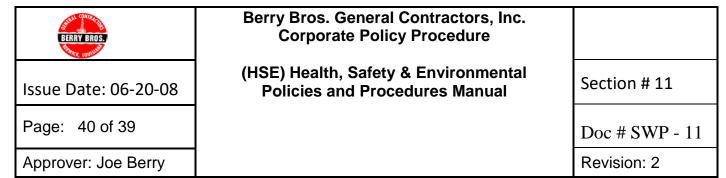
Employee Observation

BBGCI shall provide affected employees or their designated representatives an opportunity to observe any monitoring of employee exposure to cadmium.

Observation Procedures

When observation of monitoring requires entry into an area where the use of protective clothing or equipment is required, BBGCI shall provide the observer with that clothing and equipment and shall assure that the observer uses such clothing and equipment and complies with all other applicable safety and health procedures.

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Approved By: _	Safety Committee	



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